

# EMECO INDUSTRIES INC TEST REPORT

**SCOPE OF WORK**

ANSI/BIFMA X5.1-2017 GENERAL PURPOSE OFFICE CHAIRS testing on Bar Stool

**REPORT NUMBER**

104129841GRR-001

**ISSUE DATE**

28-Oct-2019

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## TEST REPORT FOR EMECO INDUSTRIES INC

Report No.: 104129841GRR-001

Date: 28-Oct-2019

P.O.: N/A

Telephone: +1 616 656 7401

Facsimile: +1 616 656 2022

www.intertek.com

### SECTION 1

#### CLIENT INFORMATION

Attention: Nicole Runde

Product Developer

Emeco Industries Inc

805 W Elm Ave

Hanover, PA 17331-4706

USA

Phone: (717) 637-5951

Email: nicole@emeco.net



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**Lynwood Pearson**  
Test Engineer



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**James Jantz**  
Project Reviewer

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**SECTION 2****SUMMARY AND CONCLUSION**

Date Received: 18-Oct-2019  
 Dates Tested: 18-Oct-2019 to 28-Oct-2019

**DESCRIPTION OF SAMPLES AS RECEIVED**

Part Description: Bar Stool  
 Condition of Samples: New packaged sample  
 Number of Samples Received: One (1)

**WORK REQUESTED/APPLICABLE DOCUMENTS**

ANSI/BIFMA X5.1-2017 GENERAL PURPOSE OFFICE CHAIRS  
 Intertek quote Qu-01019958

**CONCLUSION**

SAMPLE ID	ANSI/BIFMA X5.1-2017	RESULTS
1	7. Drop Test Dynamic	CONFORMING
1	10. Seating Durability Tests – Cyclic	CONFORMING
1	11. Stability Tests (Front and Rear)	CONFORMING
1	17. Leg Strength Test – Front and Side Application	CONFORMING
1	18. Footrest Static Load Test – Vertical	CONFORMING
1	19. Footrest Durability Test – Vertical – Cyclic	CONFORMING

**SAMPLE DISPOSITION**

The sample remains at Intertek at the issuance of this report.

**TEST EQUIPMENT:**

ASSET #	EQUIPMENT	CAL DATE	NEXT DUE
130900.17	Stopwatch	06/19/2019	06/19/2020
138012	Scale/0-1,000#	9/30/2019	9/30/2020
138039.10	WEIGHT BAG	VBU	VBU
138039.9	WEIGHT BAG 40#	VBU	VBU
138137	Load Ease Machine	06/28/2019	06/28/2020
138137.1	Load Cell	06/28/2019	06/28/2020
138137.2	Load Cell	06/28/2019	06/28/2020
138186	SEATING IMPACT MACHINE	VBU	VBU
138279	FORCE GAUGE	1/2/2019	1/2/2020
138427	1000LB LOAD CELL WITH DISPLAY	6/4/2019	6/4/2020
138519	48" STRAIGHT-EDGE	12/17/2018	12/17/2019
138916.2	TIMING BOX	VBU	VBU

**SECTION 3**

**7. DROP TEST – DYNAMIC:**

Date Received: 18-Oct-2019  
 Date Tested: 28-Oct-2019  
 Location Tested: Intertek Kentwood, MI

**DESCRIPTION OF SAMPLES:**

Part Description: Bar Stool  
 Number of Samples Tested: One (1)

**TEST PROCEDURE:**

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 7:  
 Functional Load: 225 lbs.  
 Proof Load: 300 lbs.  
 Drop Height: 6"

**ACCEPTANCE CRITERIA:**

Per ANSI/BIFMA X5.1-2017 Test No. 7:  
 Functional Load: There shall be no loss of serviceability.  
 Proof Load: There shall be no sudden and major change in the structural integrity of the product. Loss of serviceability is acceptable.

**RESULTS:**

SAMPLE ID	DROP WEIGHT	RESULTS
1	Functional Load: 225 lbs.	Conforming
	Proof Load: 300 lbs.	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following page for photograph.



**Drop Test – Dynamic**

**10. SEATING DURABILITY TESTS – CYCLIC:**

Date Received: 18-Oct-2019  
 Date Tested: 21-Oct-2019 to 28-Oct-2019  
 Location Tested: Intertek Kentwood, MI

**DESCRIPTION OF SAMPLES:**

Part Description: Bar Stool  
 Number of Samples Tested: One (1)

**TEST PROCEDURE:**

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 10:

Test No. 10.3 Impact Test  
 Bag Diameter: 16”  
 Bag Weight: 125 lbs.  
 Number of Cycles: 100,000  
 Height of Drop: 1.4”  
 Cycles per Minute: 10 to 30

Test No. 10.4 Front Corner Load-Ease Test – Cyclic – Off-center  
 Bag Diameter: 8”  
 Bag Weight: 200 lbs.  
 Number of Cycles Required: 20,000 to each Front Corner  
 Number Cycles: 10 to 30

**ACCEPTANCE CRITERIA:**

Per ANSI/BIFMA X5.1-2017 Test No. 10:

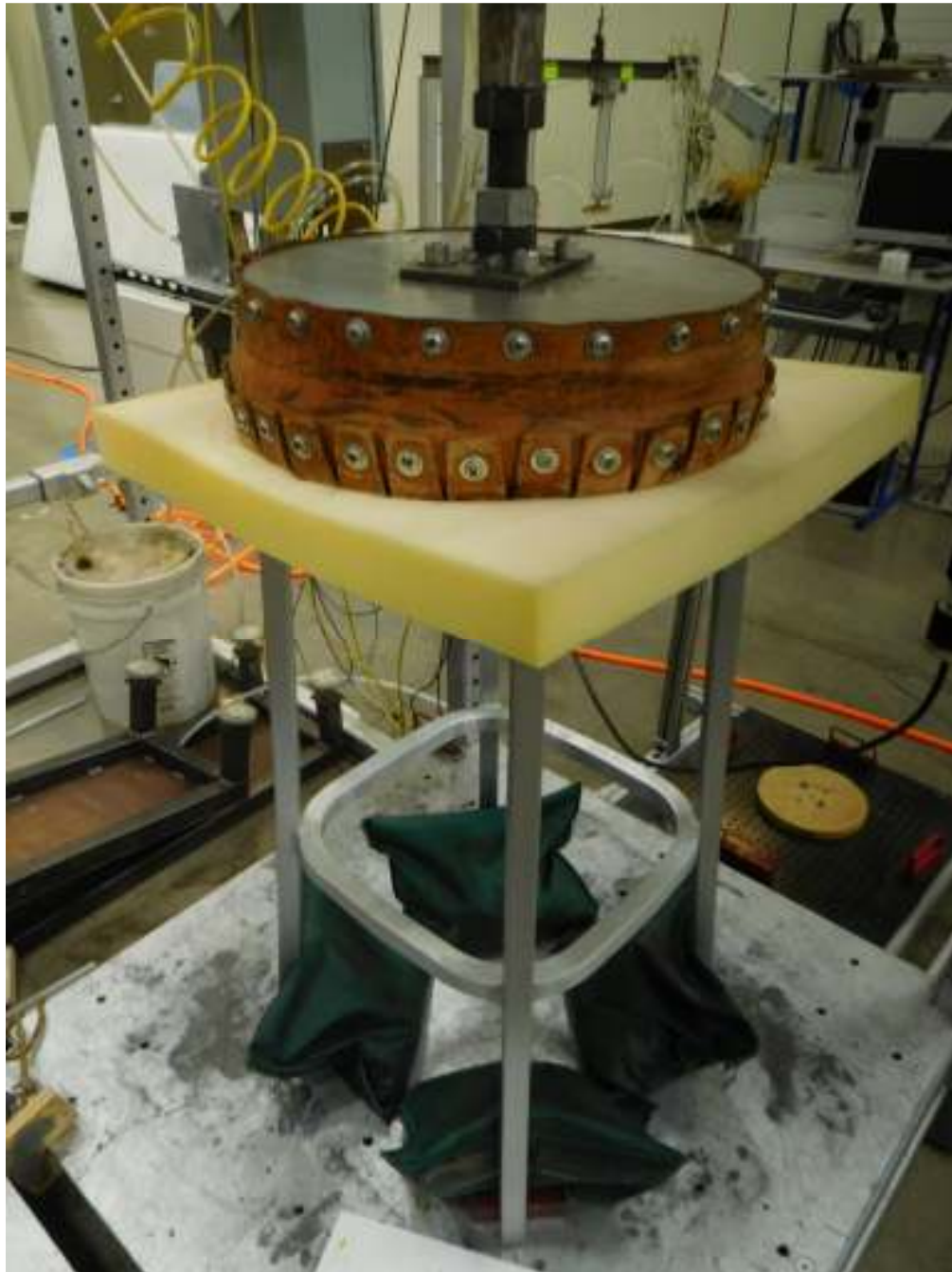
There shall be no loss of serviceability to the chair after completion of both the Impact and Load Ease Tests. If applicable, the chair base (center structure) shall not touch the test platform as a result of the impact loads.

**RESULTS:**

SAMPLE NO.	CYCLES	RESULTS
1	100,000	Conforming

Left Front Corner	20,000	Conforming
Right Front Corner	20,000	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following pages for photographs.



Impact Test





**Load Ease Test**



**11. STABILITY TESTS (FRONT AND REAR):**

Date Received: 18-Oct-2019  
 Date Tested: 28-Oct-2019  
 Location Tested: Intertek Kentwood, MI

**DESCRIPTION OF SAMPLES:**

Part Description: Bar Stool  
 Number of Samples Tested: One (1)

**TEST PROCEDURE:**

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 11:  
 All of the chair's adjustable features shall be set for the most unstable conditions.

Chair Type: III

Test No. 11.3 Rear Stability

Weight in Seat  
 Type I: 286 lbs. (13 disks)  
 Type II: 286 lbs. (13 disks)  
 Type III: 132 lbs. (6 disks)

Test No. 11.4 Front Stability

Alternative: N / A  
 Vertical Load: 135 lbs.  
 Horizontal Force: 4.5 lbf.

**ACCEPTANCE CRITERIA:**

Per ANSI/BIFMA X5.1-2017 Test No. 11:

Rear Stability: The force to tip shall not be less than:  
 Type I: Chair must not tip over  
 Type II: Chair must not tip over  
 Type III: [F = 1.1 (47 – H) pounds force.]. H is the seat height in inches. For chairs with seat height equal to or greater than 710 mm (28.0 in.), a fixed force of 93 N (20.9 lbf.) shall be applied.

Front Stability: The chair shall not tip over as the result of the force application of 4.5 lbf.

**RESULTS:**

SAMPLE ID	SEAT HEIGHT	REAR STABILITY	FRONT STABILITY	RESULTS
1	30.25"	N/A	11.8 lbf. to tip	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following page for photograph.



**Front Stability**

**17. LEG STRENGTH TEST – FRONT AND SIDE APPLICATION:**

Date Received: 18-Oct-2019  
 Date Tested: 28-Oct-2019  
 Location Tested: Intertek Kentwood, MI

**DESCRIPTION OF SAMPLES:**

Part Description: Bar Stool  
 Number of Samples Tested: One

**TEST PROCEDURE:**

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 17:

Test No. 17.3 Front to Rear Leg Application:  
 Functional Load: 75 lbf. (Load Each Leg)  
 Proof Load: 113 lbf. (Load Each Leg)

Test No. 17.4 Side Load Application:  
 Functional Load: 75 lbf. (Load Each Leg)  
 Proof Load: 113 lbf. (Load Each Leg)

**ACCEPTANCE CRITERIA:**

Per ANSI/BIFMA X5.1-2017 Test No. 17:

Functional Load: No structural breakage or loss of serviceability, including stacking if applicable.

Proof Load: No sudden and major change in the structural integrity of the product. Loss of serviceability is acceptable.

**RESULTS:**

SAMPLE ID	LOAD APPLICATION	FUNCTIONAL	RESULTS	PROOF	RESULTS
1	Side to Side (Rear Side)	75 lbf.	Conforming	113 lbf.	Conforming
	Side to Side (Front Side)	75 lbf.	Conforming	113 lbf.	Conforming
	Front to Rear (Left Side)	75 lbf.	Conforming	113 lbf.	Conforming
	Front to Rear (Right Side)	75 lbf.	Conforming	113 lbf.	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following pages for photographs.



**Leg Strength Test – Front Load**



Leg Strength Test – Side Load

**18. FOOTREST STATIC LOAD TEST – VERTICAL:**

Date Received: 18-Oct-2019  
 Date Tested: 28-Oct-2019  
 Location Tested: Intertek Kentwood, MI

**DESCRIPTION OF SAMPLES:**

Part Description: Bar Stool  
 Number of Samples Tested: One (1)

**TEST PROCEDURE:**

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 18

**Functional Load:**

Apply a force F1 of 100 lbf. uniformly along a 4 in. distance along the footrest but not greater than 2 in. from the outside edge at the apparent weakest point of the structure for one (1) minute in the vertical downward direction. If the footrest adjusts in height relative to the seat and allows for a force application 180 degrees (on the opposite side of the chair) from the primary force application, maintain force F1 and apply an additional force F2 of 100 lbf. to the footrest at the opposing position for an additional one (1) minute. The F2 force shall also be applied uniformly along a 4 in. distance along the footrest but not greater than 2 in. from the outside edge.

**Proof Load:**

Apply a force of 300 lbf. uniformly along a 4 in. distance along the footrest but not greater than 2 in. from the outside edge at the apparent weakest point of the structure for one (1) minute in the vertical downward direction.

**ACCEPTANCE CRITERIA:**

Per ANSI/BIFMA X5.1-2017 Test No. 18

The load applied once shall cause no sudden and major change in the structural integrity of the unit. Loss of serviceability is acceptable.

**RESULTS:**

SAMPLE ID	LOAD	RESULTS
1	Functional Load: 200 lbf.	Conforming
	Proof Load: 300 lbf.	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following page for photograph.





Footrest Static Load Test -- Vertical



**19. FOOTREST DURABILITY TEST – VERTICAL – CYCLIC:**

Date Received: 18-Oct-2019  
Date Tested: 18-Oct-2019 to 21-Oct-2019  
Location Tested: Intertek Kentwood, MI

**DESCRIPTION OF SAMPLES:**

Part Description: Bar Stool  
Number of Samples: One (1)

**TEST PROCEDURE:**

Test Method: Per ANSI/BIFMA X5.1-2017 Test No. 19

Load To Footrest: 200 lbs.  
Direction of Force: Vertically Downward  
Number of Cycles Required: 50,000  
Cycles per Minute: 10 to 30

**ACCEPTANCE CRITERIA:**

Per ANSI/BIFMA X5.1-2017 Test No. 19:  
There shall be no loss of serviceability. Adjustable footrests that move more than 25 mm (1 in.) in the first 500 cycles shall be considered to have lost their serviceability.

**RESULTS:**

SAMPLE ID	NUMBER OF CYCLES	RESULTS
1	50,000	Conforming

The submitted sample met the acceptance criteria of the test described above. Refer to the following page for photograph.



**Footrest Durability Test – Vertical – Cyclic**

**SECTION 4**

**REVISIONS MADE TO TEST REPORT:**

DATE	REVISION DESCRIPTION	REVISED BY	REVISED BY
28-Oct-2019	Initial release.	Lynwood Pearson	